ITEM REFERENCE | PROCESS MATERIAL | TORQUE | EXISTING AS PART OF

CADILLAC / LUXURY CAR
MANUFACTURING & ENGINEERING DIVISION
GENERAL MOTORS CORPORATION FLINT, MICHIGAN

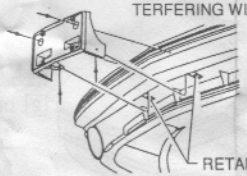
INSTRUCTION SHEET–FRT LICENSE PLATE BRKT INST.

1996–98 3HNHY (OLDS 88)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) HOLE LOCATIONS USING BRACKET AS TEMPLATE.
- –CENTER BETWEEN SCRIBE LINES.
- –UP/DOWN TO MATCH PROFILE.

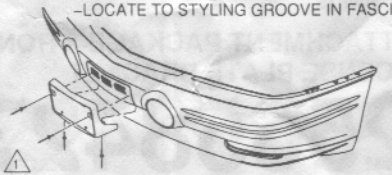
1996–98 4HNHY (LESABRE)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) HOLE LOCATIONS USING BRACKET AS TEMPLATE.
- –CENTER BETWEEN LOWER FASCIA–TO–FILLER RETAINERS.
- –UP/DOWN TO MATCH FASCIA PROFILE.
- –PULL LOWER FLANGE OF FASCIA DOWN TO PREVENT UNPULLED RIVET FROM INTERFERING WITH IMPACT BAR. (LOWER ATTACHMENT ONLY)



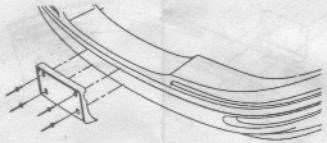
1996–98 2HZ69 (SSE)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) HOLE LOCATIONS USING BRACKET AS TEMPLATE.
- –LOCATE TO STYLING GROOVE IN FASCIA.



1996–98 4HNHY (LESABRE)

1 ALIGN LICENSE PLATE BRACKET TO DIMPLES IN FASCIA & MARK (2) LOWER HOLE LOCATIONS USING BRACKET AS TEMPLATE.



ALL MODELS

2 DRILL (4) HOLES AT MARKS THROUGH FASCIA ONLY.
- –USE ANY OF THE FOLLOWING BITS:
- 5.0MM
- #8 BIT (5.05MM)
- #7 BIT (5.10MM)
- 13/64" (5.16MM)

3 SECURE BRACKET TO FASCIA WITH (4) POP RIVETS.

ATTACHMENT PACKAGE–FRONT LICENSE PLATE BRACKET

25658427

1 FULLY DRIVEN, SEATED & NOT STRIPPED

PART NO. 25657815 | SHEET 1 OF 2

ALL INFORMATION WITHIN ABOVE BORDER TO BE PRINTED ON 5 X 8 WHITE 16 POUND BOND PAPER

TO BE UNITIZED IN ACCORDANCE WITH WDDGM SPECIFICATIONS.

REV	DATE	REVISION	AUTH	DR	CK
01	02/02/95	INITIAL RELEASE	U8348	DB	
02	04/07/95	TEXT REVISED	X4932	DB	
03	10/04/95	DRAWING REVISED	Z1198	DB	
04	01/29/96	TEXT REVISED	ABW55	DB	

DATE 11/06/95
DR D.BAKER
CK
APPR
APPR
REF

GM

INSTRUCTION SHEET

TITLE INSTRUCTION–FRT LIC BRKT INSTL

PART NO. 25657815 | SHEET 1 OF 2

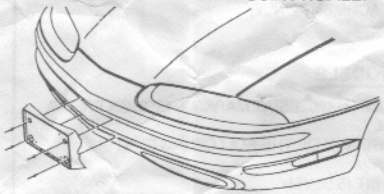
ITEM REFERENCE | PROCESS MATERIAL | TORQUE | EXISTING AS PART OF

CADILLAC / LUXURY CAR
MANUFACTURING & ENGINEERING DIVISION
GENERAL MOTORS CORPORATION FLINT, MICHIGAN

INSTRUCTION SHEET–FRT LICENSE PLATE BRKT INST.

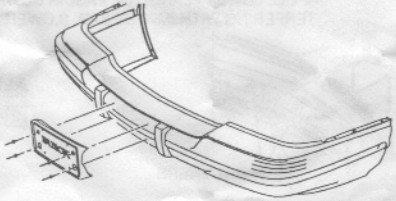
1996–2000 3G (AURORA)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) HOLE LOCATIONS USING BRACKET AS TEMPLATE.
–USE FASCIA CONTOUR TO CENTER BRACKET TO FASCIA.
–UP/DOWN TO MATCH FASCIA PROFILE.



1995–96 4CW (PARK AVENUE)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) HOLE LOCATIONS USING BRACKET AS TEMPLATE.
–CENTER BETWEEN BUMPER GUARDS.
–UP/DOWN TO MATCH FASCIA PROFILE.

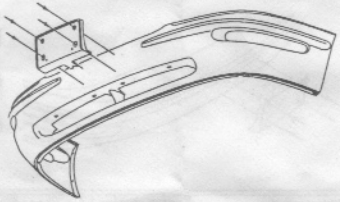


1996–2000 4G (RIVERA)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) HOLE LOCATIONS USING BRACKET AS TEMPLATE.
–USE FASCIA CONTOUR TO CENTER BRACKET TO FASCIA.
–UP/DOWN TO MATCH FASCIA PROFILE.

1997–2000 4CA (PARK AVENUE ULTRA)

1 ALIGN LICENSE PLATE BRACKET TO FASCIA & MARK (4) LOWER HOLE LOCATIONS USING BRACKET AS TEMPLATE.
–UP/DOWN TO MATCH FASCIA PROFILE.



ALL MODELS

2 DRILL (4) HOLES AT MARKS THROUGH FASCIA ONLY.
–USE ANY OF THE FOLLOWING BITS:
5.0MM
#8 BIT (5.05MM)
#7 BIT (5.10MM)
13/64" (5.16MM)

3 SECURE BRACKET TO FASCIA WITH (4) POP RIVETS.

ATTACHMENT PACKAGE–FRONT LICENSE PLATE BRACKET

25658427

1
1 FULLY DRIVEN, SEATED & NOT STRIPPED

PART NO. 25657815 | SHEET 2 OF 2

ALL INFORMATION WITHIN ABOVE BORDER TO BE PRINTED ON 5 X 8 WHITE 16 POUND BOND PAPER.

TO BE UNITIZED IN ACCORDANCE WITH WDDGM SPECIFICATIONS.

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INSTRUCTION SHEET

TITLE
INSTRUCTION–FRT LIC BRKT INSTL

PART NO. 25657815 | SHEET 2 OF 2